

# *Sloppy Joes*

3 pounds ground beef (80%)  
3 cans Manwich (sloppy joe sauce)  
16-18 hamburger buns

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1. Cook meat in electric skillet over medium-high heat (300°) & drain.
  2. Add sloppy joe sauce.
  3. Bring to a boil & reduce heat to medium-low (250°-225°).
  4. Simmer for 5 minutes. Stir occasionally.
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(Makes 16-18 servings)

Ingredients: beef, sloppy joe sauce

Directions: reheat in oven until warm  
serve with rolls